

SCREEN MELT FIRING SCHEDULES

Segment Ramp Temp Hold

SCREEN MELT	1	800	1600	90
	2	FAP	1475	45
	3	FAP	960	60
	4	200	750	0
	5	300	300	0

FUSE	1	200	1000	20
	2	200	1150	15
	3	850	1460	30
	4	FAP	960	60
	5	200	100	0

SLUMP	1	200	1000	20
	2	200	1150	15
	3	850	1250	20
	4	FAP	960	60
	5	200	100	0